



# DILL BROTHERS, INC.

3401 20<sup>TH</sup> Street  
Zion, Illinois 60099-1492  
(847) 746-8323 - Telephone  
(847) 746-0163 – Fax

*Lake County's Finest  
Fabricating and Machining Service Center*

## **CNC PROGRAMMER and MANUFACTURING TECHNICAL ASSISTANT**

**NOTICE:** This is a part-time position that based upon the successful candidates additional skills, ability and experience, could grow quickly into a full-time position. It is the Company's intent that this position does grow into full-time status, the candidate's additional skill-set will determine how fast this can occur.

**ALSO:** The Company WILL consider a self-employed person and/or a service company where the CNC programming would be contracted but they must be local to the area.

### **JOB FUNCTION**

The primary function of this position will be to create and/or modify Master-Cam generated CNC programs for the company's boring mills and machining centers including trouble shooting/modifying the programs at the machine. These programs are created from CAD files, paper prints, other programs and sketches.

The CNC programming is the primary responsibility and takes precedence. At this time, CNC programming is about 15-25 hours per week. Other duties will be added based upon the successful candidate's skill, ability and experience and how that aligns with the Company's needs and processes.

### **JOB REQUIREMENTS**

- Create CNC programs that are fit-for-use in the shop and for outside suppliers.
- De-Bug, modify, correct and assist operators in the use of these CNC programs
- Manage the CNC database for effective and efficient retrieval and storage of programs
- Professionally work with customers to resolve questions and issues pertaining to creating/modifying a CNC program that meets the customer needs.
- Create CAD "burn-out drawings" for quotations and purchase orders as needed.
- Quote materials for Dill Brothers generated quotations as needed.
- Manage the CAD drawings and material portion of Dill Brothers Inc. quotations efficiently.

### **RESPONSIBILITIES AND DUTIES**

- Create CNC programs per production schedules "ahead of shop need" to minimize downtime
- Program for efficient tool path, tool life, quality and profitability.
- Develop shop tool management practices and program
- Follow all company and shop rules and disciplines
- Ability to work independently and in a team setting.
- Maintain CNC program files and data base in a professional, organized manner.
- Possess sound work habits and attitude with a commitment and attention to details.
- Perform other duties as assigned.

### **HOURS and PAY**

- 15-25 hours per week Monday-Thursday 8:00am – 3:30pm (window of work performed)
- Some schedule flexibility may be available.
- Pay is negotiable and is dependent on candidate's skill, experience and work schedule.
- Overtime at 1.5 times regular hourly rate for more than 40 hours of work per week
- Must be able to move efficiently and safely through a manufacturing plant, including stairs.
- Must be able to lift 40 pounds regularly and 60 pounds occasionally.

**PLEASE SEND RESUME AND REFERENCES TO: [GREGCOLEMAN@DILL-BROS.com](mailto:GREGCOLEMAN@DILL-BROS.com)**